



Quality Assurance Provisions

The following quality provisions are made applicable by reference on our purchase order. These provisions supplement, but do not supersede the terms and conditions of the purchase order. When supplier data is a requirement, the data must be attached to the packing slip and accompany each shipment. Failure to comply will jeopardize acceptance of the shipment and invoice payment.

Q1: Inspection and Documentation

Articles defined in this purchase order are subject to inspection when received and will not be accepted if the seller fails to provide the certifications, test data, reports, and other documentation and items specified in the purchase order. You are required to maintain all of the above documentation for a minimum of 7 years unless otherwise specified.

Q2: Source Inspection

All items covered by this purchase order are subject to surveillance and/or inspection at your facility by FMC's Quality Assurance Department. Notify FMC's Quality Assurance Department prior to processing.

Q3: Certificate of Compliance

The supplier shall furnish a certificate of conformance with each shipment that assures full conformity with all quality requirements, applicable drawings and specifications. All test reports and inspection records must remain on file and available for review by FMC, our customer and the U.S. Government. The certificate shall be signed by an authorized representative of the seller's quality department.

Q4: Physical and Chemical Analysis

The items or services being shipped against this order require actual chemical and physical test results, and conformance to applicable specifications. These documents must be identifiable to the items they represent and shall be included with each shipment.

Q5: Inspection Reports

A copy of all in-process and final inspection reports are required with each shipment.

Q6: First Article Inspection

A first article inspection report must be furnished with the initial shipment from your facility. This report must verify all drawing dimensions, notes and material. The first article piece shall be clearly identified.

Q7: First Piece Inspection

First piece inspection by FMC is required prior to production. Prior to the start of each manufacturing operation, contact FMC's Quality Assurance Department to schedule.

At this time FMC will review your product acceptance criteria, procedures, equipment and your qualification of personnel and all requirements for design, test, inspection, verification (including process verification) use of SPC for product acceptance and related instructions for acceptance by FMC and as applicable critical items including key characteristics.

Q8: Methods/Manufacturing Process

Seller shall certify that since the completion of previous purchase orders of this component, methods/manufacturing processes have not been changed.

Q9: Government/Customer Source Inspection

Government/Customer source inspection is required at your facility. Contact FMC's Quality Assurance Department to schedule. FMC requires a seven (7) day notice prior to anticipated source dates.

Q10: Right of Access

Your quality systems and manufacturing processes are subject to review by FMC, our customers, including the U.S. Government, and all regulatory authorities.

Q11: Non-Conforming Material

All Non-Conforming material must be reported to FMC's Quality Assurance Department prior to shipment from your facility. FMC approval and disposition is required for all Non-conforming product prior to shipment from your facility. Your organization does not have MRB authority.

Q12: Systems/Special Process Approval

Your systems and/or special process approval is required by FMC's customer. Do not process this order if your approval has been revoked by our customer or has expired. If this clause is in effect, FMC's customer name will be clearly indicated on our purchase order.

Q13: ITAR Registration

Seller acknowledges by acceptance and/or performance of this purchase order that they are currently ITAR registered

Q14: ISO Registration

Seller acknowledges by acceptance and/or performance of this purchase order that they are currently ISO registered

Q15: NADCAP Approval

Seller acknowledges by acceptance and/or performance of this purchase order that they are currently NADCAP approved for the process specified on the purchase order.

Q16: Conflict Materials

A Certificate of Conformance or an original Certificate of Analysis stating that the product being provided does not contain Conflict Materials

Q17: RoHS Compliance

A RoHS compliance statement is required on your Certification of Compliance or Certificate of Analysis

Q18: QMS requirements

Seller acknowledges by acceptance and or performance of this purchase order that they are currently certified for one or more of the following.

Material, ISO 9001

Calibration and laboratory services, ISO 17025

NADCAP, AC 7004

Q19: DFARS

A DFARS compliance statement is required on your Certification of Compliance or Certificate of Analysis

Q20: Notification of changes

Seller shall notify FMC of changes in product and/or process, changes of suppliers, changes of manufacturing facility location, FMC approval of changes is required.

Q21: Flow down Requirements

Seller shall flow-down to the supply chain all applicable requirements including customer requirements as required.

Q22: Product Safety Requirements

Specific Product Safety Requirements are stated in the body of the purchase order.